

# ABSTRACT OF THE DISCLOSURE

A wheel bearing device to ensure a sufficient durability and life even with the application of bending moment acting on the wheel bearing device. An outer joint member of a constant velocity joint is fitted into the inside of a wheel hub and a portion thereof is swaged radially outward by plastic deformation to unite the wheel hub and the outer joint member. The outer joint member includes a pilot part adjacent the plastically deformed portion, and the ratio of an inside diameter  $\Phi d_2$  of the pilot part to an inside diameter  $\Phi d_1$  of the plastically deformed portion is set 1.110 or less.